

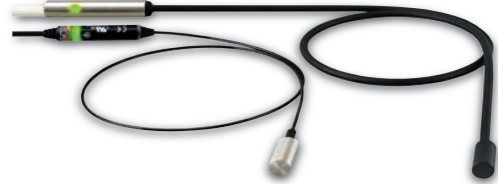
E2EC-M/-Q



Improved Durability with Stainless Steel Sensing Head



Models with improved spatter resistance ideal for welding also available.



**E2EC-M
E2EC-Q**
Sensing Surface has 10 times the strength against wear, compared to previous models.



**E2EC-M
E2EC-Q**
Sensing head is 18 mm in length. Ideal for use embedded in devices.



E2EC-Q
Prevents adherence of weld spatter to the Sensing Head. (Improved spatter-resistant model)



E2EC-Q
Employs a fluoride cable (Improved spatter-resistant model)

For the most recent information on models that have been certified for safety standards, refer to your OMRON website.

Be sure to read *Safety Precautions* on page 4.

Ordering Information

Sensors [Refer to *Dimensions* on page 6.]

Appearance	Sensing distance	Output configuration	Model
			Operation mode: NO
<p>Shielded When mounting to an iron surface</p>	8 dia.	2 mm	DC 3-wire PNP E2EC-MC2B1 2M
			DC 2-wire (polarity) E2EC-MC2D1 2M
			DC 2-wire (no polarity) (3)-(4) pin arrangement E2EC-QC2D1-M1GJ-T 0.3M

Accessories (Order Separately)

Sensor I/O Connector (M12, Sockets on One Cable End)

Models with Pre-wired Connectors: A Connector is not provided with the Sensor. Be sure to order a Connector separately.

Appearance	Cable length	Sensor I/O Connector model	Applicable Proximity Sensors
	2 m	XS2F-D421-DD0	E2EC-QC2D1-M1GJ-T
	5 m	XS2F-D421-GD0	
	2 m	XS2F-D422-DD0	
	5 m	XS2F-D422-GD0	

Note 1. The Sensor I/O Connector models in the previous table are for standard cables. Be sure to use a heat-resistant cable (XS2F-D42□-□80F) when using the Sensor in environments susceptible to spatter.

2. Refer to your OMRON website for details on the XS2.

Ratings and Specifications

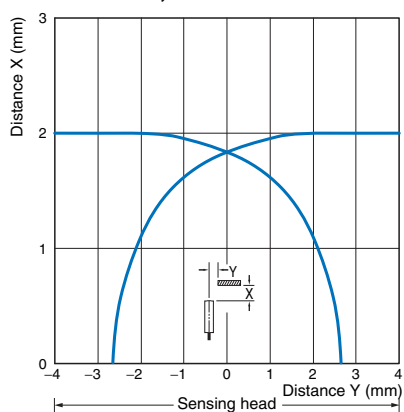
		Type	DC 3-Wire PNP Models	DC 2-Wire Models	DC 2-Wire Models (no polarity) (spatter-resistant type)
		Size	8 dia. (Sensing Head)		
		Shielding	Shielded		
		Model	E2EC-MC2B1	E2EC-MC2D1	E2EC-QC2D1-M1GJ-T
Sensing distance			2 mm±15%	2 mm±10%	
Set distance			0 to 1.2 mm	0 to 1.4 mm	
Differential travel			15% max. of sensing distance		
Detectable object			Ferrous metals (The sensing distance will decrease with non-ferrous metal. Refer to <i>Engineering Data (Reference Value)</i> on page 3.)		
Standard sensing object			Iron, 8 × 8 × 1 mm		
Response frequency			100 Hz		
Power supply voltage (operating voltage range)			12 to 24 VDC, ripple (p-p): 10% max. (10 to 30 VDC)		
Current consumption			10 mA max.	---	
Leakage current			---	0.8 mA max.	
Control output	Load current		100 mA max.	3 to 50 mA	
	Residual voltage		2 V max. (Load current: 100 mA, Cable length: 2 m)	3 V max. (Load current: 50 mA, Cable length: 2 m)	5 V max. (Load current: 50 mA, Cable length: 2 m)
Indicators			Operation indicator (yellow)	Operation indicator (red), Setting indicator (green)	
Operation mode (with sensing object approaching)			NO (normally open) Refer to the timing charts under <i>I/O Circuit Diagrams</i> on page 4 for details.		
Protection circuits			Power supply reverse polarity protection, Surge suppressor, Load short-circuit protection, Reversed output polarity protection	Surge suppressor, Load short-circuit protection	
Ambient temperature range			Operating and storage: -25 to 70°C (with no icing or condensation)		
Ambient humidity range			Operating and storage: 35% to 95% (with no condensation)		
Temperature influence			±20% max. of sensing distance at 23°C in the temperature range of -25 to 70°C		
Voltage influence			±5% max. of sensing distance at rated voltage in the rated voltage ±15% range	±1% max. of sensing distance at the rated voltage range in the voltage range of ±15%	
Insulation resistance			50 MΩ min. (at 500 VDC) between current-carrying parts and case		
Dielectric strength			1,000 VAC for 1 min between current carrying-parts and case		
Vibration resistance			Destruction: 10 to 55 Hz, 1.5-mm double amplitude for 2 hours each in X, Y, and Z directions		
Shock resistance			Destruction: 1,000 m/s ² 10 times each in X, Y, Z directions		
Degree of protection			IEC IP67, In-house standards: oil-resistant (For Sensor Head only)		
Connection method			Pre-wired Connector Models (Standard cable length: 2 m)		Connector Models (Standard cable length: 0.3 m)
Weight (packed state)			Approx. 65 g		Approx. 95 g
Materials	Sensor Head	Case	Stainless steel (SUS303)		Stainless steel (SUS303) Fluororesin coated
		Sensing surface (thickness)	Stainless steel (SUS303) (0.2 mm)		Stainless steel (SUS303) Fluororesin coated (0.2 mm)
		Cable	Polyester elastomer (TPEE) (Shielded)		Fluoro-rubber (Shielded)
	Cable Amplifier	Case	ABS resin		Stainless steel (SUS303)
		Cable	Polyvinyl chloride (PVC)		Fluorocarbon cable (flame-resistant)
Accessories			Amplifier Mounting Bracket, instruction manual		

Note: Time is required for the sensing distance to stabilize after the power supply is turned ON. Confirm operation sufficiently in the actual operating environment and use the Sensor within the set distance to obtain a sufficient sensing distance.

Engineering Data (Reference Value)

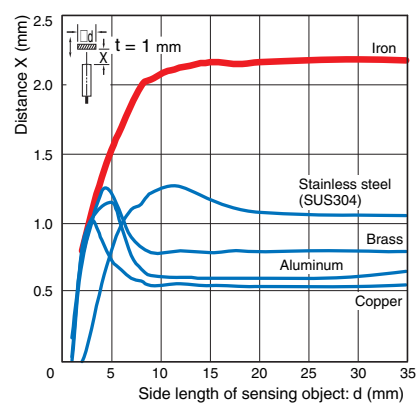
Sensing Area

E2EC-MC2□□, E2EC-QC2D1-M1GJ-T

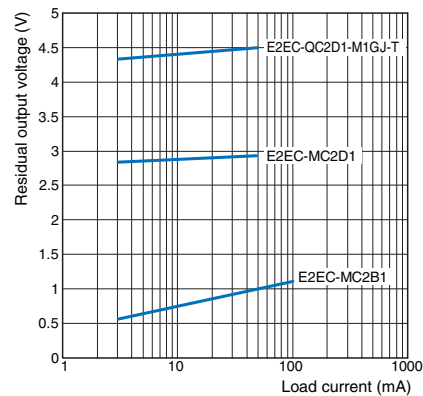


Influence of Sensing Object Size and Material

E2EC-MC2□□, E2EC-QC2D1-M1GJ-T

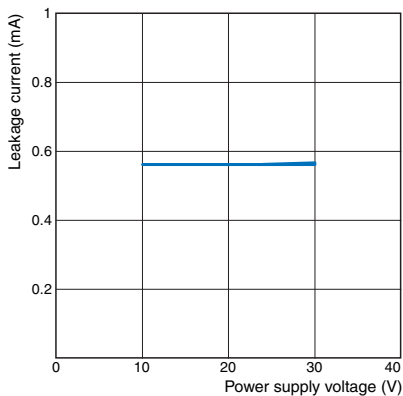


Residual Output Voltage



Leakage Current

DC 2-Wire Model, E2EC-MC2D1, E2EC-QC2D1-M1GJ-T



I/O Circuit Diagrams

DC 2-Wire Models

Operation mode	Model	Timing charts	Output circuit
Polarity NO	E2EC-MC2D1	<p>The chart shows a sensing object moving through a non-sensing area, an unstable sensing area, and a stable sensing area. The output states are: Setting indicator (green) ON/OFF, Operation indicator (red) ON/OFF, and Control output ON/OFF. The rated sensing distance is 100% and 70% (TYP).</p>	<p>The circuit shows a proximity sensor main circuit connected to a load between the Brown (12 to 24 VDC) and Blue (0 V) terminals.</p> <p>Note: The load can be connected to either the +V or 0 V side.</p>
No polarity NO	E2EC-QC2D1-M1GJ-T	<p>The chart shows the output states for the Setting indicator (green), Operation indicator (red), and Control output (ON/OFF) during the sensing process.</p>	<p>The circuit shows a proximity sensor main circuit connected to a load between the Brown (12 to 24 VDC) and Blue (0 V) terminals. A connector terminal arrangement diagram shows terminals 1 and 2 are not used.</p> <p>Note: The load can be connected to either the +V or 0 V side.</p>

DC 3-Wire Models

Operation mode	Model	Timing charts	Output circuit
NO	E2EC-MC2B1	<p>The chart shows the output states for the Output transistor (load) and Operation indicator (yellow) when the sensing object is present or not present.</p>	<p>The circuit shows a proximity sensor main circuit connected to a load between the Brown (12 to 24 VDC) and Blue (0 V) terminals. The maximum load current is 100 mA.</p>

Safety Precautions

Be sure to read the precautions for all models in the website at: <http://www.ia.omron.com/>.

WARNING

This product is not designed or rated for ensuring safety of persons either directly or indirectly. Do not use it for such purposes.



Never use this product with an AC power supply. Otherwise, explosion may result.



Precautions for Correct Use

The following precautions must be observed to ensure safe operation.

- Do not use the Sensor in an environment where inflammable or explosive gas is present.
- Do not attempt to disassemble, repair, or modify any Sensors.
- Power Supply Voltage
Do not use a voltage that exceeds the rated operating voltage range. Applying a voltage that is higher than the operating voltage range may result in explosion or fire.
- Incorrect Wiring
Be sure that the power supply polarity and other wiring is correct. Incorrect wiring may cause explosion or fire.
- Connection without a Load
If the power supply is connected directly without a load, the internal elements may explode or burn. Be sure to insert a load when connecting the power supply.

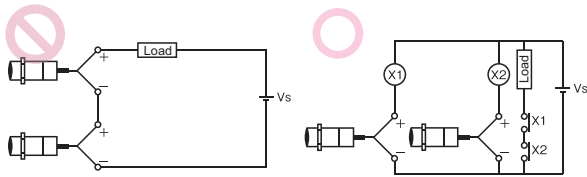
Precautions for Correct Use

Do not use this product under ambient conditions that exceed the ratings.

- Do not use the Sensor in the following locations.
 - Outdoor locations directly subject to sunlight, rain, snow, or water droplets
 - Locations subject to atmospheres with chemical vapors, in particular solvents and acids
 - Locations subject to corrosive gas
- The Sensor may malfunction if used near ultrasonic cleaning equipment, high-frequency equipment, transceivers, cellular phones, inverters, or other devices that generate a high-frequency electric field. Refer to the *OMRON website (www.ia.omron.com/)* for typical measures.
- Laying the Sensor wiring in the same conduit or duct as high-voltage wires or power lines may result in incorrect operation and damage due to induction. Wire the Sensor using a separate conduit or independent conduit.
- Cleaning
Never use thinner or other solvents. Otherwise, the Sensor surface may be dissolved.

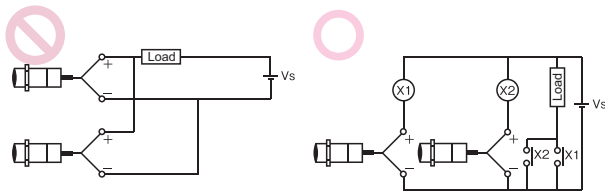
● **AND Connection of Proximity Sensors (DC 2-wire)**

Two or more sensors cannot be connected in series on the AND circuit. Use them via a relay as shown on the figure.



● **OR Wiring of Proximity Sensors (DC 2-wire)**

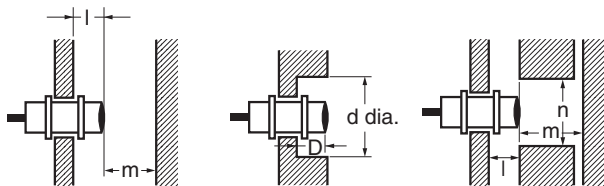
As a general principle, two or more sensors cannot be used in parallel on the OR circuit. It is possible only when sensors do not operate simultaneously and loads do not need to be maintained. When loads need to be maintained, use the sensors via a relay as shown on the figure.



● **Design**

Influence of Surrounding Metal

When mounting the Sensor within a metal panel, ensure that the clearances given in the following table are maintained.

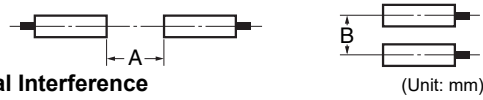


Influence of Surrounding Metal (Unit: mm)

Model	Item Embedding material	l	d	D	m	n
E2EC-MC2B1	Iron	0	8	0	6	30
	Non-ferrous metal	10	50	10		50
E2EC-MC2D1	Iron	0	8	0		30
	Non-ferrous metal	10	50	10		50
E2EC-QC2D1-M1GJ-T	Iron	0	8	0		30
	Non-ferrous metal	10	50	10		50

Mutual Interference

When installing Sensors face-to-face or side-by-side, ensure that the minimum distances given in the following table are maintained.

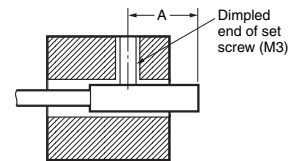


Mutual Interference

Model	Item	A	B
E2EC-MC2B1		40	30
E2EC-MC2D1			
E2EC-QC2D1-M1GJ-T			

● **Mounting**

- Refer to the following table for the torque and tightening ranges applied to mount the Sensor. Tightening must be as given in the following table.



Permissible Tightening Range and Torque

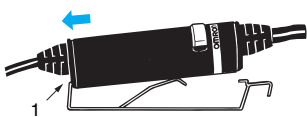
Model	Tightening	Set screw tightening
E2EC-MC2B1	8 to 16 mm	0.98 N·m
E2EC-MC2D1		
E2EC-QC2D1-M1GJ-T		

Amplifier Mounting Bracket

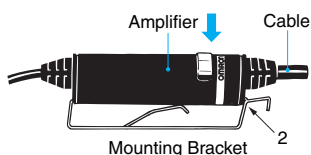
E2EC-MC2□□

Mounting

1. Insert the Amplifier into the trapezoidal end (i.e., the fixing side) of the Mounting Bracket.

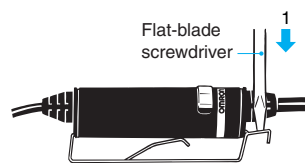


2. Press the other end of the Amplifier onto the Bracket.

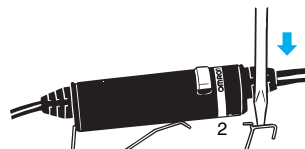


Dismounting

1. Lightly press the hook on the Mounting Bracket with a flat-blade screwdriver.

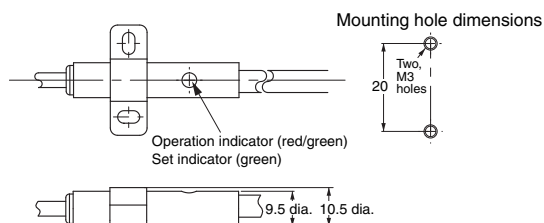


2. The Amplifier will be automatically released due to the spring force of the Mounting Bracket.



E2EC-QC2D1-M1GJ-T

Used the supplied mounting brackets to secure the Amplifier.

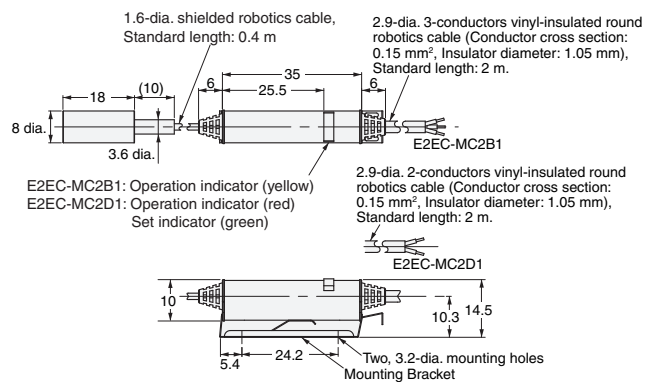


Dimensions

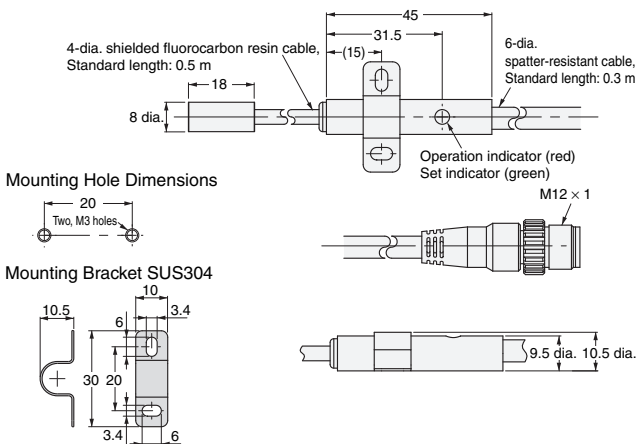
(Unit: mm)
Tolerance class IT16 applies to dimensions in this data sheet unless otherwise specified.

Sensors

E2EC-MC2B1, E2EC-MC2D1



E2EC-QC2D1-M1GJ-T



Sensing Head Mounting Hole Dimensions



Model	F (mm)
E2EC-M/-Q	8.5 ^{+0.5} ₀ dia.

Terms and Conditions Agreement

Read and understand this catalog.

Please read and understand this catalog before purchasing the products. Please consult your OMRON representative if you have any questions or comments.

Warranties.

(a) Exclusive Warranty. Omron's exclusive warranty is that the Products will be free from defects in materials and workmanship for a period of twelve months from the date of sale by Omron (or such other period expressed in writing by Omron). Omron disclaims all other warranties, express or implied.

(b) Limitations. OMRON MAKES NO WARRANTY OR REPRESENTATION, EXPRESS OR IMPLIED, ABOUT NON-INFRINGEMENT, MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE OF THE PRODUCTS. BUYER ACKNOWLEDGES THAT IT ALONE HAS DETERMINED THAT THE PRODUCTS WILL SUITABLY MEET THE REQUIREMENTS OF THEIR INTENDED USE.

Omron further disclaims all warranties and responsibility of any type for claims or expenses based on infringement by the Products or otherwise of any intellectual property right. (c) Buyer Remedy. Omron's sole obligation hereunder shall be, at Omron's election, to (i) replace (in the form originally shipped with Buyer responsible for labor charges for removal or replacement thereof) the non-complying Product, (ii) repair the non-complying Product, or (iii) repay or credit Buyer an amount equal to the purchase price of the non-complying Product; provided that in no event shall Omron be responsible for warranty, repair, indemnity or any other claims or expenses regarding the Products unless Omron's analysis confirms that the Products were properly handled, stored, installed and maintained and not subject to contamination, abuse, misuse or inappropriate modification. Return of any Products by Buyer must be approved in writing by Omron before shipment. Omron Companies shall not be liable for the suitability or unsuitability or the results from the use of Products in combination with any electrical or electronic components, circuits, system assemblies or any other materials or substances or environments. Any advice, recommendations or information given orally or in writing, are not to be construed as an amendment or addition to the above warranty.

See <http://www.omron.com/global/> or contact your Omron representative for published information.

Limitation on Liability: Etc.

OMRON COMPANIES SHALL NOT BE LIABLE FOR SPECIAL, INDIRECT, INCIDENTAL, OR CONSEQUENTIAL DAMAGES, LOSS OF PROFITS OR PRODUCTION OR COMMERCIAL LOSS IN ANY WAY CONNECTED WITH THE PRODUCTS, WHETHER SUCH CLAIM IS BASED IN CONTRACT, WARRANTY, NEGLIGENCE OR STRICT LIABILITY.

Further, in no event shall liability of Omron Companies exceed the individual price of the Product on which liability is asserted.

Suitability of Use.

Omron Companies shall not be responsible for conformity with any standards, codes or regulations which apply to the combination of the Product in the Buyer's application or use of the Product. At Buyer's request, Omron will provide applicable third party certification documents identifying ratings and limitations of use which apply to the Product. This information by itself is not sufficient for a complete determination of the suitability of the Product in combination with the end product, machine, system, or other application or use. Buyer shall be solely responsible for determining appropriateness of the particular Product with respect to Buyer's application, product or system. Buyer shall take application responsibility in all cases.

NEVER USE THE PRODUCT FOR AN APPLICATION INVOLVING SERIOUS RISK TO LIFE OR PROPERTY OR IN LARGE QUANTITIES WITHOUT ENSURING THAT THE SYSTEM AS A WHOLE HAS BEEN DESIGNED TO ADDRESS THE RISKS, AND THAT THE OMRON PRODUCT(S) IS PROPERLY RATED AND INSTALLED FOR THE INTENDED USE WITHIN THE OVERALL EQUIPMENT OR SYSTEM.

Programmable Products.

Omron Companies shall not be responsible for the user's programming of a programmable Product, or any consequence thereof.

Performance Data.

Data presented in Omron Company websites, catalogs and other materials is provided as a guide for the user in determining suitability and does not constitute a warranty. It may represent the result of Omron's test conditions, and the user must correlate it to actual application requirements. Actual performance is subject to the Omron's Warranty and Limitations of Liability.

Change in Specifications.

Product specifications and accessories may be changed at any time based on improvements and other reasons. It is our practice to change part numbers when published ratings or features are changed, or when significant construction changes are made. However, some specifications of the Product may be changed without any notice. When in doubt, special part numbers may be assigned to fix or establish key specifications for your application. Please consult with your Omron's representative at any time to confirm actual specifications of purchased Product.

Errors and Omissions.

Information presented by Omron Companies has been checked and is believed to be accurate; however, no responsibility is assumed for clerical, typographical or proofreading errors or omissions.

2025.4

In the interest of product improvement, specifications are subject to change without notice.

OMRON Corporation
Industrial Automation Company

<http://www.ia.omron.com/>

(c)Copyright OMRON Corporation 2025 All Right Reserved.