# ORABOND® 1391 PP

## **Description**

This double-sided tape consists of a polyester film coated on both sides with a modified acrylic adhesive. Its highly shear resistant adhesive has excellent durability when attached to metal, varnish and high energy surfaces, and good adhesive durability when attached to low energy surfaces. It has very good resistance against UV radiation, high temperatures, chemicals, solvents and humidity.

## Carrier

Polyester film (12 micron, transparent)

## Liner

Double-sided siliconised PP-film (80 micron, red)

#### **Adhesive**

Modified acrylic

#### Area of use

This tape is developed for demanding commercial and industrial applications where high shear strength, high adhesion, and temperature resistance are required. It is used for the adhesion of signs, scales and plastic films.

## **Technical Data**

Thickness* (carrier + adhesive)	160 micron	
Temperature resistance***	-40° C to + 160° C, short-term up to +180° C	
Resistance to solvents and chemicals	with correct application resistant to most oils, greases, fuels, aliphatic solvents, mild acids, salts and alkalis	
Loop Tack* (FINAT TM 9)	26 N/25 mm	
Adhesion*	18 N/25 mm	after 1 min
(FINAT TM 1, on stainless steel,	25 N/25 mm	after 20 min
one side covered with 50 micron polyester film)	29 N/25 mm	after 24 h
Shear strength*	> 400 h	at 23° C
(FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	> 6 h	at 70° C
Temperature resistance* (S.A.F.T.)	160° C	
Shelf life**	2 years	
Application temperature	> +15° C	

\* average \*\* in original packaging, at 20° C and 50% relative humidity \*\*\* 1h, normal climate of Central Europe

#### **IMPORTANT NOTICE**

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