# ORABOND<sup>™</sup> 1453LT

### **Description**

This double-sided tape consists of a polypropylene carrier, layered on both sides with a rubber adhesive. The qualities of this adhesive lie in its aggressive bonding characteristics, high shear strength and high aging resistance. The adhesive is lined with a double-sided silicone paper.

# Carrier

Polypropylene film, 0.75-mil

#### Liner

Both sides siliconised paper, 54#

# Adhesive

Rubber

## Area of Use

This tape is especially suitable as a self-adhesive medium for signs, plates, trims and profiles with smooth surfaces as well as for closed cellular foams (e.g. cellular polyethylene and rubber). Other applications include the adhesion of metal, paper and hard-PVC (without plasticizers inclining to migrate).

#### **Technical Data**

Thickness* (adhesive and carrier)	4-mil -40°F to +158°F	
Temperature resistance		
LoopTack* (FINAT TM 9)	4.11 lb/in	
Adhesive power*	4.80 lb/in	after 1 min
(FINAT TM 1, on stainless steel, one side	5.25 lb/in	after 20 min
covered with 2-mil polyester film)	5.94 lb/in	after 24 h
Shear strength*	>72 h	at 73°F
(FINAT TM 8, on stainless steel, one side	>4 min	at 158°F
covered with 2-mil polyester film)		
Temperature resistance* (S.A.F.T.)	176°F	
Shelf life**	1 year	
Application temperature	> +59°F	
Available lengths	55-yards	
Available widths (in inches)	39, 47	
	slit rolls: 1/2, 3/4, 1, 1 1/2, 2, 3, 4	

\* average \*\* in original packaging, at 68°F and 50% relative humidity

#### IMPORTANT NOTICE

All ORABOND<sup>™</sup> products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND<sup>™</sup> products is based upon research which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND<sup>™</sup> products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.

ORABOND<sup>™</sup> is a registered trademark of ORAFOL Europe GmbH.



ORAFOL Americas – GA 1100 Oracal Parkway Black Creek, GA 31308 Phone: 888.672.2251 ORAFOL Americas – CT 120 Darling Drive Avon, CT 06001 Phone: 800.654.7570 techsupport-americas@orafol.com – www.orafol.com