

# Compact Line Filter for Industrial Machinery/Equipment

## 3-Phase + Neutral Line Filters FN 3256



- Compact, space-saving design, optimized for industrial machinery
- Combines high attenuation performance with low leakage current
- Performance according to the machine tool standard EN 50370-1
- Increases also the immunity if operated directly on the mains input



### Performance indicators

Attenuation performance



Rated current [A]



### Approvals



### Features and benefits

- An extremely compact and light weight filter design with a „cubic“ shape, requiring minimum mounting space and thus taking the constructional conditions on the mains input of machinery into account
- Simple and time-saving installation with good accessibility for automatic and hand tools
- Solid, touch-safe terminal blocks offering sufficient contacting cross section according to the EN 60204-1 installation standard, which is very common in industrial applications
- As a mains input filter for three phases and neutral line, FN 3256 ensures the compliance with the new product family standard for machine tools in mainly industrial environments EN 50370-1. Further, its use will also increase the conducted immunity of the entire installation significantly
- FN 3256 provides the attenuation performance to meet the requirements of various machine tools with up to 8 driving axes with ~10 m of motor cable each
- For easy selection and application, the filter current ratings are aligned with common fuse values

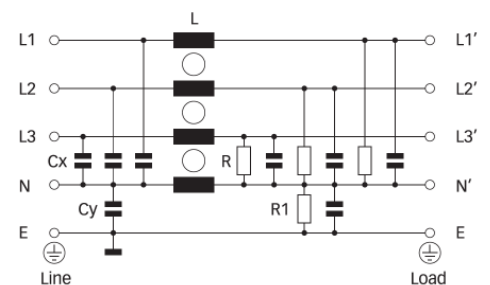
### Technical specifications

<b>Maximum continuous operating voltage</b>	3x 520/300 VAC (480 VAC +10% possible)
<b>Operating frequency</b>	dc to 60 Hz
<b>Rated currents</b>	8 to 160 A @ 50 °C
<b>High potential test voltage</b>	P → E 3000 VDC for 2 sec P → P 2250 VDC for 2 sec
<b>Protection category</b>	IP20
<b>Overload capability</b>	4x rated current at switch on, 1.5x rated current for 1 minute, once per hour
<b>Temperature range (operation and storage)</b>	-25 °C to +100 °C (25/100/21)
<b>Flammability corresponding to</b>	UL 94 V-2 or better
<b>Design corresponding to</b>	UL 1283, CSA 22.2 No. 8 1986, IEC/EN 60939
<b>MTBF @ 50°C/400V (Mil-HB-217F)</b>	>410,000 hours


### Typical applications

Mainly industrial equipment, machinery, machine tools and diverse process automation systems with three-phase and neutral electricity supply. Further, these filters are suitable for power supplies, high-power office equipment and further applications, where efficient interference suppression on three phases and the neutral line is required and where space is critical. Because of the very low leakage current, FN 3256 can even be used for some medical devices.

### Typical electrical schematic



### Filter selection table

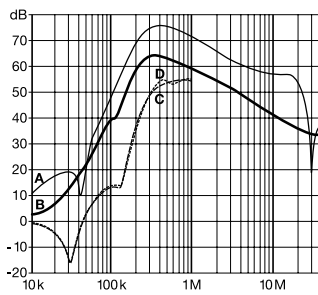
Filter	Rated current @ 50 °C (40 °C)	Leakage current* @ 480 VAC/50 Hz	Power loss @ 25 °C/50 Hz	Input/Output connections	Weight
	[A]	[mA]	[W]		[kg]
<b>FN 3256H-8-29</b>	8 (8.8)	<1	2.7	-29	0.6
<b>FN 3256H-16-29</b>	16 (17.5)	<1	5.0	-29	0.7
<b>FN 3256H-25-33</b>	25 (27)	<1	9.8	-33	1.1
<b>FN 3256H-36-33</b>	36 (39)	<1	11.3	-33	1.2
<b>FN 3256H-64-34</b>	64 (70)	<1	17.2	-34	2.3
<b>FN 3256H-80-35</b>	80 (88)	<1	14.5	-35	3.5
<b>FN 3256H-120-35</b>	120 (131)	<1	25.0	-35	4.7
<b>FN 3256H-160-40</b>	160 (175)	<1	26.9	-40	5.7

\* Maximum leakage under normal operating conditions, based on the assumption that all three phases and the neutral conductor are connected to the supply and the consumer. In this case, the current will mainly return through the neutral line, not as earth leakage.

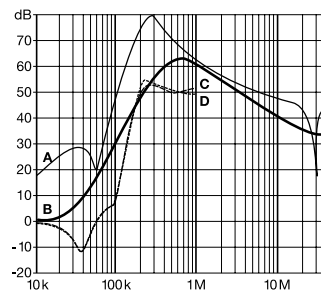
### Typical filter attenuation

Per CISPR 17; A = 50 Ω/50 Ω sym; B = 50 Ω/50 Ω asym; C = 0.1 Ω/100 Ω sym; D = 100 Ω/0.1 Ω sym

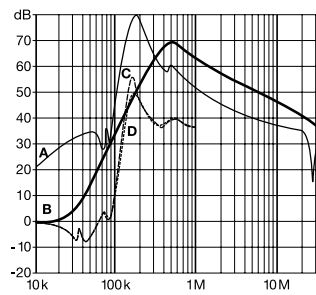
8 to 36 A types



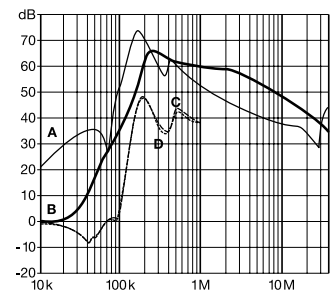
64 and 80 A types



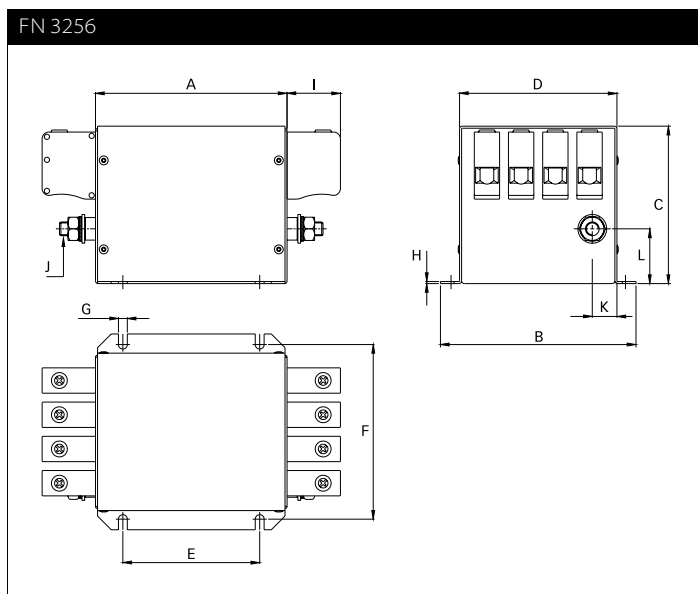
120 A types



160 A types



### Mechanical data








## Dimensions

	8 A	16 A	25 A	36 A	64 A	80 A	120 A	160 A
<b>A</b>	110	110	130	130	140	170	210	200
<b>B</b>	110	110	118	118	143	163	170	190
<b>C</b>	70	70	85	85	115	125	125	130
<b>D</b>	82	82	90	90	115	135	140	160
<b>E</b>	70	70	90	90	100	120	160	150
<b>F</b>	94.5	94.5	102.5	102.5	127.5	147.5	153.5	173.5
<b>G</b>	6.5	6.5	6.5	6.5	6.5	6.5	6.5	6.5
<b>H</b>	1	1	1	1	1.5	1.5	1.5	1.5
<b>I</b>	10.9	10.9	25	25	39	45	45	51
<b>J</b>	M6	M6	M6	M6	M10	M10	M10	M10
<b>K</b>	12	12	12	12	18	18	17.5	16.5
<b>L</b>	33	33	40	40	40	35	44	55

All dimensions in mm; 1 inch = 25.4 mm  
Tolerances according: ISO 2768-m / EN 22768-m

## Filter input/output connector cross sections

	-29	-33	-34	-35	-40
					
<b>Solid wire</b>	6 mm <sup>2</sup>	16 mm <sup>2</sup>	35 mm <sup>2</sup>	50 mm <sup>2</sup>	95 mm <sup>2</sup>
<b>Flex wire</b>	4 mm <sup>2</sup>	10 mm <sup>2</sup>	25 mm <sup>2</sup>	50 mm <sup>2</sup>	95 mm <sup>2</sup>
<b>AWG type wire</b>	AWG 10	AWG 6	AWG 2	AWG 1/0	AWG 4/0
<b>Recommended torque</b>	0.6-0.8 Nm	1.5-1.8 Nm	4.0-4.5 Nm	7-8 Nm	17-20 Nm

Please visit [www.schaffner.com](http://www.schaffner.com) to find more details on filter connectors.



## Headquarters, global innovation and development center

### Switzerland

#### Schaffner Group

Nordstrasse 11  
4542 Luterbach  
T +41 32 6816 626  
F +41 32 6816 630  
[info@schaffner.com](mailto:info@schaffner.com)  
<http://www.schaffner.com>



## Sales and application centers

### China

#### Schaffner EMC Ltd. Shanghai

T20-3, No 565 Chuangye Road  
Pudong New Area  
201201 Shanghai  
T +86 21 3813 9500  
F F +86 21 3813 9501 / 02  
[cschina@schaffner.com](mailto:cschina@schaffner.com)  
<http://www.schaffner.com.cn/>

### Finland

#### Schaffner Oy

Sauvonrinne 19 H  
08500 Lohja  
T +358 19 35 72 71  
[finlandsales@schaffner.com](mailto:finlandsales@schaffner.com)

### France

#### Schaffner EMC S.A.S.

112, Quai de Bezons  
Boîte postale 133  
95103 Argenteuil  
T +33 1 34 34 30 60  
F +33 1 39 47 02 28  
[francesales@schaffner.com](mailto:francesales@schaffner.com)

### Germany

#### Schaffner Deutschland GmbH

Schoemperlenstrasse 12B  
76185 Karlsruhe  
T +49 721 56910  
F +49 721 569110  
[germanysales@schaffner.com](mailto:germanysales@schaffner.com)

### Italy

#### Schaffner EMC S.r.l.

Via Galileo Galilei 47  
20092 Cinisello Balsamo (MI)  
T +39 02 66 04 30 45/47  
F +39 02 61 23 943  
[italysales@schaffner.com](mailto:italysales@schaffner.com)

### Japan

#### Schaffner EMC K.K.

1-32-12, Kamiyama, Setagaya-ku  
7F Mitsui-seimei Sangenjaya Bldg.  
154-0011 Tokyo  
T +81 3 5712 3650  
F +81 3 5712 3651  
[japansales@schaffner.com](mailto:japansales@schaffner.com)  
<http://www.schaffner.jp>

### Singapore

#### Schaffner EMC Pte Ltd.

Blk 3015A Ubi Road 1  
05-09 Kampong Ubi Industrial Estate  
408705 Singapore  
T +65 6377 3283  
F +65 6377 3281  
[singaporesales@schaffner.com](mailto:singaporesales@schaffner.com)

### Spain

#### Schaffner EMC España

Edificio E, Alcobendas  
El Soto de la Moraleja Alcobendas  
28109 Madrid  
T +34 618 176 133  
[spainsales@schaffner.com](mailto:spainsales@schaffner.com)

### Sweden

#### Schaffner EMC AB

Turebergstorg 1, 6  
19147 Sollentuna  
T +46 8 5792 1121 / 22  
F +46 8 92 96 90  
[swedensales@schaffner.com](mailto:swedensales@schaffner.com)

### Switzerland

#### Schaffner EMV AG

Nordstrasse 11  
4542 Luterbach  
T +41 32 6816 626  
F +41 32 6816 641  
[sales@schaffner.ch](mailto:sales@schaffner.ch)

### Taiwan R.O.C.

#### Schaffner EMV Ltd.

6 Floor, No. 413  
Rui Guang Road  
114 Neihu District Taipei City  
T +886 2 87525050  
F +886 2 87518086  
[taiwansales@schaffner.com](mailto:taiwansales@schaffner.com)

### Thailand

#### Schaffner EMC Co. Ltd.

Northern Region Industrial Estate  
67 Moo 4 Tambon Ban Klang Amphur Muang  
P.O. Box 14  
51000 Lamphun  
T +66 53 58 11 04  
F +66 53 58 10 19  
[thailandsales@schaffner.com](mailto:thailandsales@schaffner.com)

### UK

#### Schaffner Ltd.

5 Ashville Way  
Molly Millars Lane Wokingham  
RG41 2PL Berkshire  
T +44 118 9770070  
F +44 118 9792969  
[uksales@schaffner.com](mailto:uksales@schaffner.com)  
<http://www.schaffner.uk.com>

### USA

#### Schaffner EMC Inc.

52 Mayfield Avenue  
08837 Edison, New Jersey  
T +1 800 367 5566  
T +732 225 9533  
F +732 225 4789  
[usasales@schaffner.com](mailto:usasales@schaffner.com)  
<http://www.schaffner.com/us>

#### Schaffner MTC LLC

6722 Thirlane Road  
24019 Roanoke, Virginia  
T +276 228 7943  
F +276 228 7953  
<http://www.schaffnerusa.com>

#### Schaffner Trencos LLC

2550 Brookpark Road  
44134 Cleveland, Ohio  
T +216 741 5282  
F +216 741 4860  
[www.schaffner-trencos.com](http://www.schaffner-trencos.com)

To find your local partner within Schaffner's global network, please go to:  
[www.schaffner.com](http://www.schaffner.com)

© 2014 Schaffner Group

The content of this document has been carefully checked and understood. However, neither Schaffner nor its subsidiaries assume any liability whatsoever for any errors or inaccuracies of this document and the consequences thereof. Published specifications are subject to change without notice. Product suitability for any area of application must ultimately be determined by the customer. In all cases, products must never be operated outside their published specifications. Schaffner does not guarantee the availability of all published products. This disclaimer shall be governed by substantive Swiss law and resulting disputes shall be settled by the courts at the place of business of Schaffner Holding AG. Latest publications and a complete disclaimer can be downloaded from the Schaffner website. All trademarks recognized.