

## Description

This double-sided tape consists of a closed-cell polyethylene foam coated on both sides with a modified acrylic adhesive. The adhesive shows high initial adhesion even on rough and difficult substrates.

## Carrier

Closed-cell polyethylene foam (400 micron, black)

## Liner

Double-sided siliconised paper (90 g/m<sup>2</sup>, white)

## Adhesive

Modified acrylic

## Area of use

This tape is used for the permanent attachment of mouldings, lettering, panels and emblems in the automotive industry. Due to its high resistance to UV, water and ageing, this product is suitable for outdoor applications.

## Technical Data

<b>Thickness*</b> (foam and adhesive)	500 micron	
<b>Density*</b>	180 kg/m <sup>3</sup>	
<b>Temperature resistance***</b>	-40° C to +95° C	
<b>Loop Tack*</b> (FINAT TM 9)	20 N/25 mm	
<b>Adhesion*</b> (FINAT TM 1, on stainless steel, one side covered with 50 micron polyester film)	after 1 min	22 N/25 mm
	after 20 min	23 N/25 mm
	after 24 h	25 N/25 mm
<b>Shear strength*</b> (FINAT TM 8, on stainless steel, one side covered with 50 micron polyester film)	> 1000 h	at 23° C
	> 72 h	at 70° C
<b>Shelf life**</b>	2 years	
<b>Application temperature</b>	> +18° C	

\* average  
Europe

\*\* in original packaging, at 20°C and 50% relative humidity

\*\*\* 1h, normal climate of Central

## IMPORTANT NOTICE

All ORABOND® products are subject to careful quality control throughout the manufacturing process and are warranted to be of merchantable quality and free from manufacturing defects. Published information concerning ORABOND® products is based upon research, which the Company believes to be reliable although such information does not constitute a warranty. Because of the variety of uses of ORABOND® products and the continuing development of new applications, the purchaser should carefully consider the suitability and performance of the product for each intended use, and the purchaser shall assume all risks regarding such use. All specifications are subject to change without prior notice.

ORABOND® is a registered trademark of ORAFOL Europe GmbH.